

# AirWave



## Recommended settings PaperWave

| Film Type | Recommended Temperature in °F |         |         |         | Recommended AirVolume in % |       |       |        |
|-----------|-------------------------------|---------|---------|---------|----------------------------|-------|-------|--------|
|           | V1                            | V2      | V3      | V4      | V1                         | V2    | V3    | V4     |
| 7.1       | 212-221                       | 221-230 | 230-239 | 239-248 | 26                         | 32    | 40    | 45     |
| 7.2       | 212-221                       | 221-230 | 230-239 | 239-248 | 28                         | 34    | 42    | 46     |
| 8.3       | 212-221                       | 221-230 | 230-239 | 239-248 | 55-65                      | 70-80 | 80-90 | 90-100 |

Listed values are recommendations to warrant durability of machine at good results. These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.

| <b>Approx. change of wear parts</b>       |            |            |            |                           |            |                |
|-------------------------------------------|------------|------------|------------|---------------------------|------------|----------------|
| Approx. change of wear parts              | PaperWave  | PlantWave  | EcoWave100 | PolyWave Ind. /EcoWave-50 | Heavy Duty | PolyWave light |
|                                           | Up to:     | Up to:     | Up to:     | Up to:                    | Up to:     | Up to:         |
| Ceramic Blade per side (4 sides)          | 114,000ft. | 131,000ft. | 65,500ft.  | 98,000ft.                 | 65,500ft.  | 131,000ft.     |
| Special hardened Blade per side (2 sides) | x          | 49,000ft.  | x          | 49,000ft.                 | 16,000ft.  | 49,000ft.      |
| PTFE Brown Belt                           | 30,000ft.  | 65,500ft.  | 65,500ft.  | 49,000ft.                 | 16,000ft.  | 65,500ft.      |

***Approx. chang***

|                                                 |
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| PaperWave  | PlantWave  | EcoWave100 | PolyWave Ind.<br>/EcoWave-50 | Heavy Duty | PolyWave light |
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| x          | 49,000ft.  | x          | 49,000ft.                    | 16,000ft.  | 49,000ft.      |
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